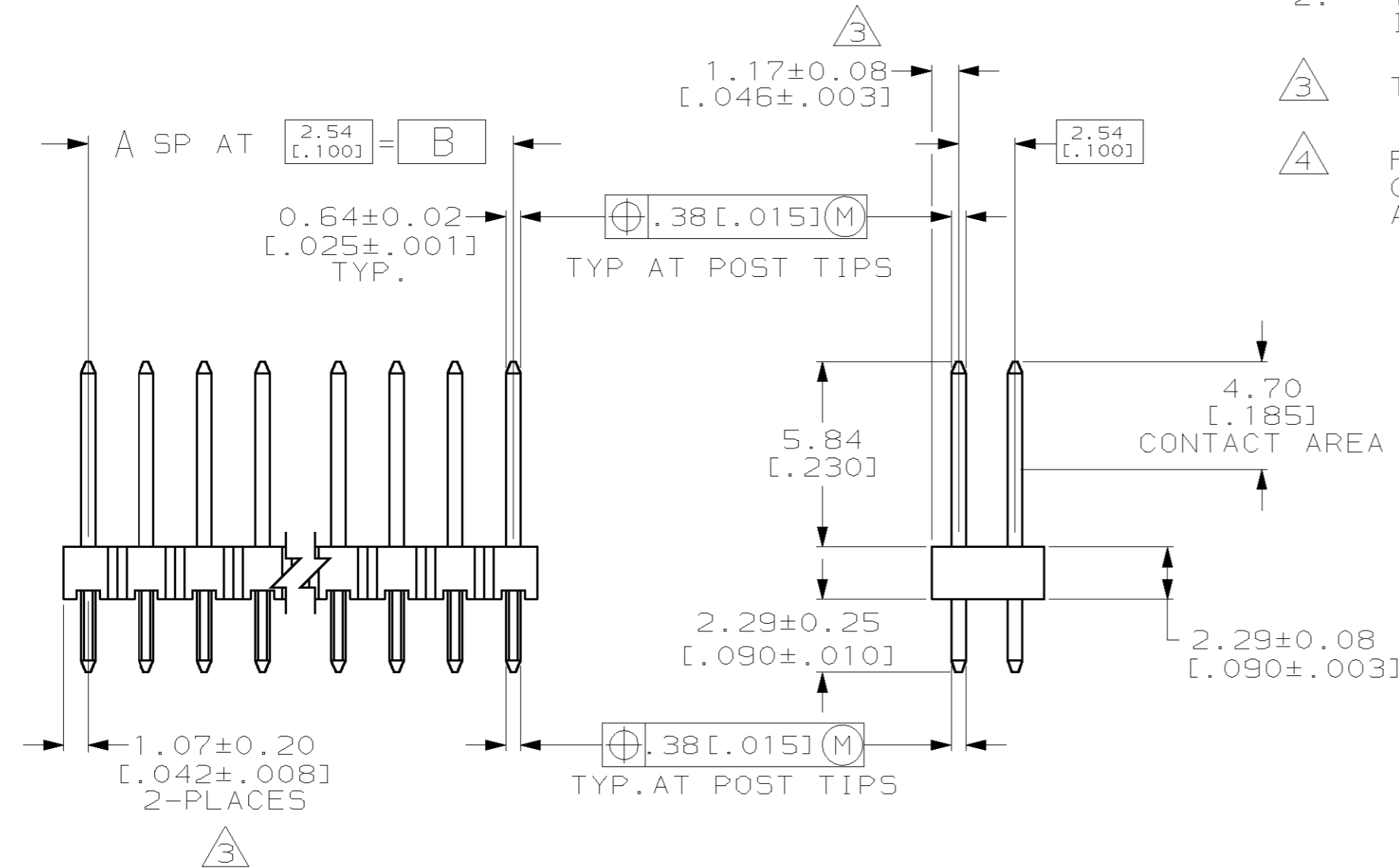
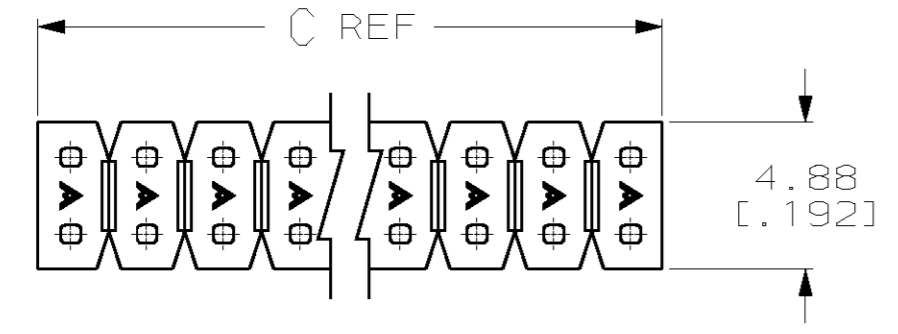
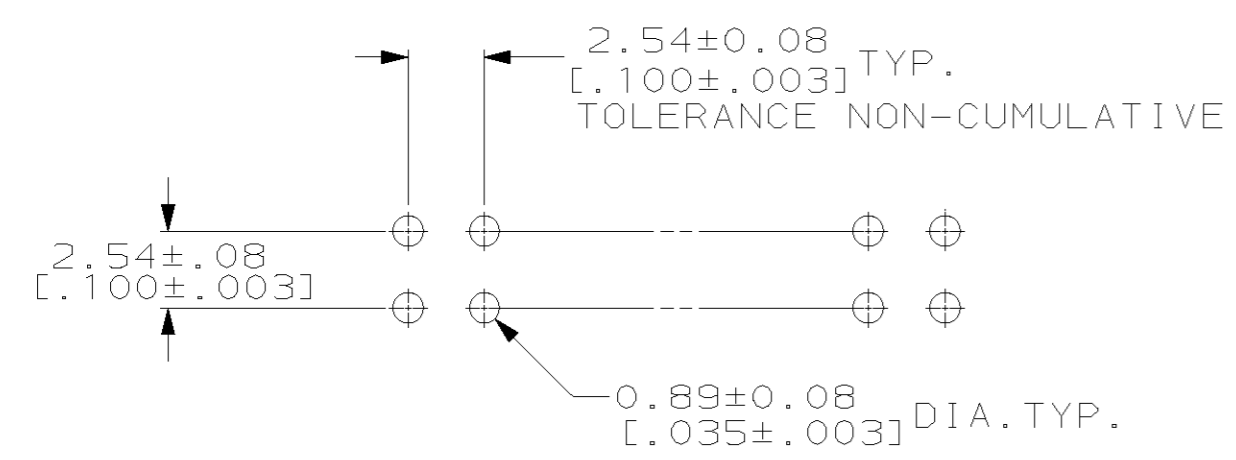


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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	39			0 DRAWN	3/6/95	TH	GD
				A EC.0010-0436-95	8/1/95	TH	GD
				B EC.0010-0992-95	8/1/95	TH	GD
				C EC.0010-1181-95	11/6/95	TH	GD
				D EC.0010-1391-95	11/6/95	TH	GD
				E REV PER 0010-0574-96	10/8/96	EB	GD
				F REV PER 0043-0023-96	10/8/96	RB	GD
				G REV PER 0G21-0244-98	30NOV99	BH	JG
				H REV PER 0G3C-0249-99	03FEB00	BH	JG



1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
  2. TRUE POSITION TOLERANCE OF THE POSTS TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- △3 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- △4 FINISH: 0.000127 [.000005] GOLD ON CONTACT AREA, 0.00254-0.00508 [.000100-.000200] TIN-LEAD ON SOLDER TAIL ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

.284	.200	2	6	6	146224-1
C	B	A	NO. OF ACTIVE POSN.	NO. OF POSN.	ASSEMBLY PART NUMBER

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DIMENSIONS: mm		CHK G.DUBNICZKI 3/15/95	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±- 1 PLC ±- 2 PLC ±0.13(.005) 3 PLC ±- 4 PLC ±- ANGLES ±0°30' FINISH △4		APVD G.DUBNICZKI 3/15/95	NAME G.DUBNICZKI
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK POST: PHOSPHOR BRONZE		PRODUCT SPEC -	APPLICATION SPEC -
		WEIGHT -	SIZE A2
		CUSTOMER DRAWING	CAGE CODE 00779
			DRAWING NO. C-146224
			SCALE 4:1
			SHEET 1 OF 1
			REV H